

Natural Gas Supply

The Walnut Creek Energy Park (WCEP) will not require construction of an offsite pipeline to supply natural gas to the project site. Southern California Gas Company (SoCalGas) operates a high-pressure 30-inch-diameter natural gas pipeline in a utility easement that lies within the WCEP project parcel. The pipe connecting the WCEP site with the SoCalGas pipeline will be 14 inches in diameter. This pipe would connect with the SoCalGas line at or near the location of WCEP's gas compressor. Construction will primarily use an open trench method and will not extend off of the project site. No other alternative routes were evaluated because the SoCalGas pipeline is within the project parcel.

The pipeline will be constructed of alloyed carbon steel in accordance with the American Petroleum Institute (API) specification for gas pipeline. The pipe will have factory-applied corrosion-protection coating. Joints will be welded, inspected using x-ray, and wrapped with a corrosion-protection coating.

6.1 Construction

The construction of the natural gas pipeline will consist of the following:

1. **Trenching width** depends on the type of soils encountered and requirements of the governing agencies. The optimal trench will be approximately 18 inches wide and 48 inches deep. If loose soil is encountered, a trench up to 8 feet wide at the top and 2 feet wide at the bottom may be required. The pipeline will be buried to provide a minimum cover of 36 inches. The excavated soil will be piled on one side of the trench and used for backfilling after the pipe is installed. The pipeline will be installed through trenching at all locations except where boring or directional drilling is required to pass beneath other buried utilities.
2. **Stringing** consists of trucking lengths of pipe to the right-of-way (ROW) and laying them on wooden skids beside the open trench.
3. **Installation** consists of bending, welding, and coating the weld-joint areas of the pipe after it has been strung, padding the ditch with sand or fine spoil, and lowering the pipe string into the trench. Bends will be made using a cold bending machine or shop-fabricated as required for various changes in bearing and elevation. Welding will meet the applicable API standards and will be performed by qualified welders. Welds will be inspected in accordance with API Standard 1104 (API, 1999). Welds will undergo 100 percent radiographical inspection by an independent, qualified radiography contractor. All coating will be checked for holidays (that is, defects) and will be repaired before lowering the pipe into the trench.
4. **Backfilling** consists of returning spoil back into the trench around and on top of the pipe, ensuring that the surface is returned to its original grade or level. The backfill will be compacted to protect the stability of the pipe and to minimize subsequent subsidence.

5. **Plating** consists of covering any open trench in areas of foot or vehicle traffic at the end of a workday. Plywood plates will be used in areas of foot traffic and steel plates will be used in areas of vehicle traffic. Plates will be removed at the start of each workday.
6. **Hydrostatic testing** consists of filling the pipeline with potable water, venting all air, increasing the pressure to the specified code requirements, and holding the pressure for a period of time. After hydrostatic testing, the test water will be analyzed for pH and total dissolved solids (TDS) and discharged to the Los Angeles County Sanitation District's (LACSD) sewer system, unless the analysis shows that the water's pH and/or TDS exceeds the district's discharge criteria. In that case, the water would be trucked to an appropriate treatment or disposal facility. The construction contractor will obtain all necessary approvals for test water use and discharge.
7. **Cleanup** consists of restoring the surface of the ground by removing any construction debris, grading to the original grade and contour, and revegetating or repairing where required.
8. **Commissioning** consists of cleaning and drying the inside of the pipeline, purging air from the pipeline, and filling the pipeline with natural gas.
9. **Safety** consists of using SoCalGas's safety plan for the project. This plan addresses specific pipeline safety issues.

6.2 Metering Station

A gas-metering station will be required at the WCEP site to measure and record gas volumes. In addition, facilities will be installed to regulate the gas pressure and to remove any liquids or solid particles.

Construction activities related to the metering station will include grading a pad and installing above- and belowground gas piping, metering equipment, gas conditioning, pressure regulation, and possibly pigging facilities. A distribution power line will also be installed to provide power for metering station operation lighting and communication equipment. In addition, a perimeter chain-link fence will be installed around the gas metering station for security.

6.3 Pipeline Operations

The proposed natural gas supply pipeline will be designed, constructed, operated, and maintained in accordance with 49 CFR 192 and CPUC General Order No. 112. Specifically, the pipeline will be designed in accordance with the standards required for gas pipelines in populated areas. It will be installed with a minimum of 36 inches of cover as required by the Code of Federal Regulations.

SoCalGas's standard operations and maintenance plan will be in place, addressing both normal procedures and conditions and any upset or abnormal conditions that could occur. Periodic leak surveys and cathodic protection surveys will be performed along the pipeline, as required by 49 CFR 192. The pipeline will be continuously protected by a cathodic protection system. SoCalGas's standard emergency plan will provide for prompt and effective responses to upset conditions detected along the pipeline or reported by the public. This plan is reviewed with local agencies annually.

SoCalGas will own and operate the metering facility to measure the gas supply to WCEP. A pipeline Supervisory Control and Data Acquisition (SCADA) system will provide flow rate and pressure data to SoCalGas and WCEP. Communication with SoCalGas gas line operations will be by dedicated telephone lines or other means, such as Cellular Digital Pocket Data (CDPD).

6.4 References

49 CFR 192. *Transportation of Natural and Other Gas by Pipeline: Minimum Federal Safety Standards.*

American Petroleum Institute (API). 1999. *Welding of Pipelines and Related Facilities.* ANSI/API 1104, 19th edition. September.

California Public Utilities Commission (CPUC). CPUC General Order No. 112: Design, Construction, Testing, Maintenance and Operation of Utility Gas Gathering, Transmission and Distribution Piping Systems.